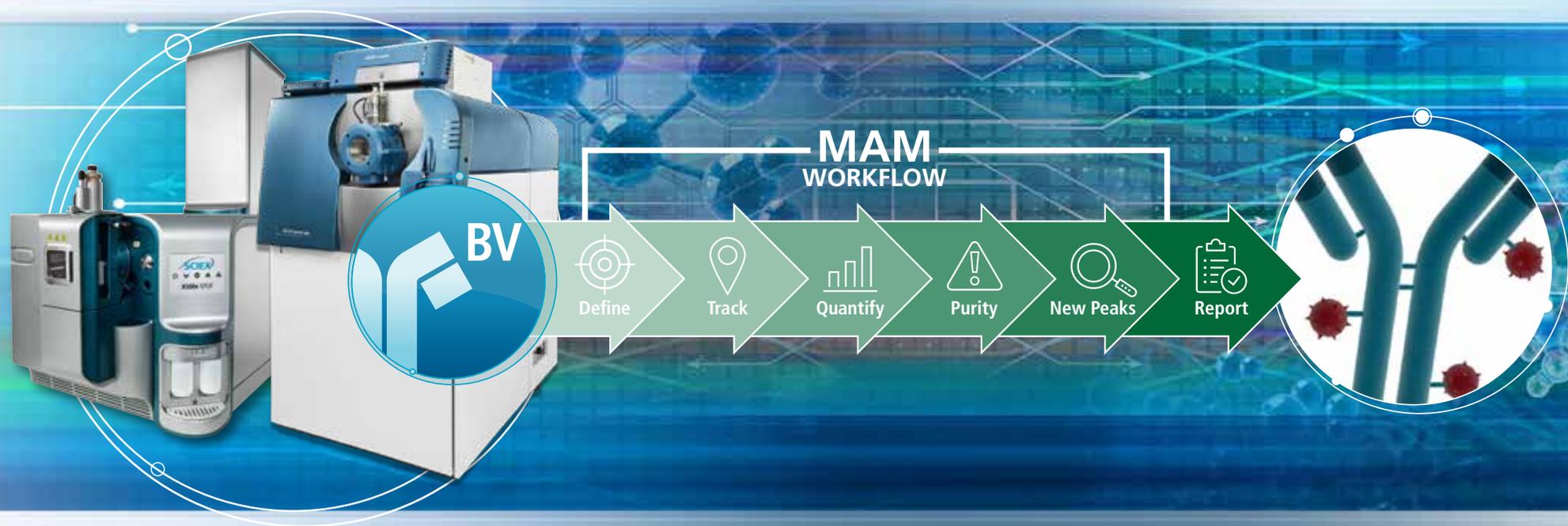


Streamlined and Complete LC-MS Workflow for MAM

Multiple Attribute Methodology (MAM) for Biotherapeutic
Attribute Monitoring and Purity Testing



See More, Do Less, with MAM

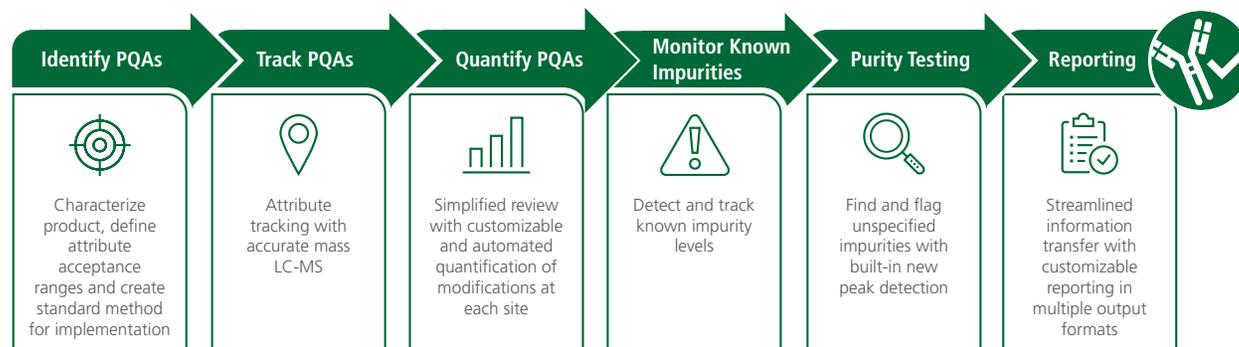
In biotherapeutic process development, evaluating and tracking potential product quality attributes (PQAs) is crucial to ensure quality, safety, and efficacy. Currently, multiple analytical assays are used for PQA monitoring throughout biologic development and production, which is resource intensive.

You can streamline your workflows with a faster, more in depth view of your biologic with Multiple Attribute Methodology (MAM) using Accurate Mass LC-MS:

- ✓ Directly detect and measure biologically relevant attributes
- ✓ Track known variants and contaminants
- ✓ Detect and flag the presence of unspecified impurities

The powerful yet straightforward SCIEX Workflow for MAM offers a single software solution for simplified PQA definition, monitoring, quantitation, purity testing and reporting.

Multiple Attribute Methodology (MAM) by Accurate Mass LC-MS



Biologic PQA Assessments	LC-MS MAM Workflow	SEC	CEX	CE-SDS	HILIC	ELISA
Deamidation	Green	Red	Green	Red	Red	Red
Glycation	Green	Red	Red	Green	Red	Red
High Mannose	Green	Red	Red	Red	Green	Red
Methionine Oxidation	Green	Red	Red	Red	Red	Red
Signal Peptide	Green	Red	Red	Red	Red	Red
Glycosylation	Green	Red	Green	Yellow	Green	Red
CDR Tryptophan Degradation	Green	Green	Red	Red	Red	Red
C-terminal Lysine	Green	Red	Green	Red	Red	Red
Misincorporations	Green	Red	Red	Red	Red	Red
C-terminal amidation	Green	Red	Green	Red	Red	Red
Fucosylation	Green	Red	Red	Red	Red	Red
Residual Protein A	Green	Red	Red	Red	Red	Red
Host Cell Protein	Green	Red	Red	Red	Red	Green
Aggregate	Red	Green	Green	Green	Red	Red
Cysteine Adduct Assessment	Yellow	Red	Yellow	Red	Red	Red

Gain increased confidence by using an orthogonal assay, with more specific data on biologic attributes, by using accurate mass LC-MS technology in process development

SCIEX Streamlined Workflow for MAM

Complete Solution for Accelerating Biopharmaceutical Analysis Throughout Development



Simplified Set-Up for Accelerated Results in a Compact Footprint

The X500B QTOF system is an easy-to-use, robust platform for streamlining your biologics characterization studies. Create, save and run methods easier with the intuitive SCIEX OS user interface.

Ultimate Workflow Flexibility in a Powerful Accurate Mass Platform

Gain the flexibility to do comprehensive characterization, MAM method development, quantitation, and high throughput comparability studies on the powerhouse TripleTOF® 6600 System.



Unparalleled Robustness with Ultra-Low Downtime

The ExionLC™ AD delivers excellent accuracy, reliability and repeatability across thousands of injections, with maximum uptime

Your All-in-One Software for Biopharmaceutical Analysis

Power all your core biologics characterization analyses with BioPharmaView™ Software 3.0, now with tools to enable a complete MAM Workflow, including detection of unspecified impurities. Simplify biopharmaceutical feature tracking with new software capabilities.



Explore the complete workflow and learn how to accelerate your biopharmaceutical development.





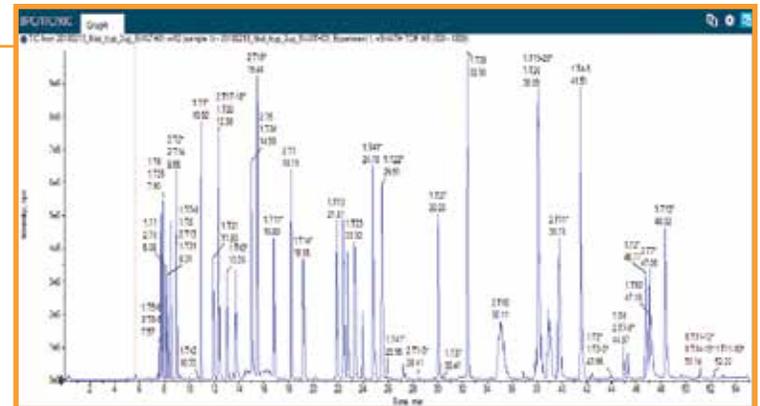
Identify PQAs

Expedite Attribute Characterization and Simplify MAM Method Development:

Comprehensive Characterization with Complete Detection

Get a more complete understanding of your biologic and track attributes that may be critical for safety and/or quality of the drug product.

With SCIEX proprietary SWATH® Acquisition, high-resolution MS/MS are acquired for all detectable precursor ions, providing truly comprehensive and unbiased data collection.



Peptide Characterization Matched Results	Sequence	Modifications	Mobile
Score	VWQGVVSCVWVHEALHNYT	Carboxymethyl@1070; Deamidated@1190	
Charge	VWQGVVSCVWVHEALHNYT	Carboxymethyl@1070; Deamidated@1190	
KIC Area	VWQGVVSCVWVHEALHNYT	Carboxymethyl@1070; Deamidated@1190	
User Defined	VWQGVVSCVWVHEALHNYT	Deamidated@1190	
Sequence	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Modifications	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Modification Percent	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Disulfide Bonds	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Use for Quant	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Use for ID	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Notes	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
Reverse	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	
View all	VWQGVVSCVWVHEALHNYT	Deamidated@1190; Deamidated@1060; Carboxymethyl@1070	

Focus on The Data That Matters to You Most

Intuitive and easy-to-use filtering options allow you to quickly dig into the attributes of most interest, such as deamidated peptides. Customizable tracking allows lets you to focus on the scientific questions at hand.

The Ultimate Confidence in Attribute Tracking

Get direct detection of modification levels for highly confident PQA identification and characterization.

Acquire high-resolution, accurate mass MS and MS/MS spectra of even low abundance peptides and post translational modifications (PTMs), such as deamidated species.





Customize Your View for Accelerated Analysis

Simple Attribute Interest List

Get to what you need quickly and easily, define a list of attributes of interest and see defined acceptance values.

The screenshot shows a software interface with a list of attributes on the left and a calculation window on the right. The list includes attributes like 'G2F', 'Non-glycosylated', 'A1G0', 'A2G10G', 'N1', 'A1G0F', 'A1G1F', 'A1G1M1F', 'A1G1F', 'A2G10IF', 'A2G1F', 'A2G1Q1F', 'A2G2F', and 'Mand'. The calculation window shows 'SUM G2F/SUM Total_Glycopeptide' and a 'Peptide Set Query' table with columns for 'Use', 'Column', and 'Value'.

Customized Calculations for Simplified Review

With the flexibility to completely customize calculations for attribute comparisons, and modification ratios, you can make comparisons with orthogonal assays easier. Filter for peptide set creation to focus in on only what you care about.

Apply	Attribute Name	Calculated (Standard)	Reference Value	Relation to Reference	Rel. χ^2	Marginal	Fail	Value or Range for Pass
<input checked="" type="checkbox"/>	G2F	40.09 %	40.00 %	+	15.30	+	+	34.08 % - 46.10 %
<input checked="" type="checkbox"/>	G1F	45.06 %	45.00 %	+	15.30	+	+	38.62 % - 51.51 %
<input checked="" type="checkbox"/>	G2F	6.00 %	6.00 %	+	15.30	+	+	5.70 % - 6.30 %
<input checked="" type="checkbox"/>	Non-glycosylated	0.70 %	0.70 %	+	15.30	+	+	0.67 % - 0.91 %
<input checked="" type="checkbox"/>	A1G0	0.16 %	0.16 %	+	15.30	+	+	0.13 % - 0.18 %
<input checked="" type="checkbox"/>	A2G10G	0.12 %	0.12 %	+	15.30	+	+	0.10 % - 0.14 %
<input checked="" type="checkbox"/>	N1	0.81 %	0.81 %	+	15.30	+	+	0.72 % - 0.70 %
<input checked="" type="checkbox"/>	A1G0F	1.53 %	1.53 %	+	15.30	+	+	1.42 % - 1.60 %
<input checked="" type="checkbox"/>	A1G1M1F	0.00 %	0.00 %	+	15.30	+	+	0.04 % - 0.79 %
<input checked="" type="checkbox"/>	A1G1M1F	0.00 %	0.00 %	+	15.30	+	+	0.00 % - 0.00 %
<input checked="" type="checkbox"/>	A1G1F	0.00 %	0.00 %	+	15.30	+	+	0.04 % - 0.03 %
<input checked="" type="checkbox"/>	A2G10IF	1.13 %	1.13 %	+	15.30	+	+	1.00 % - 1.30 %
<input checked="" type="checkbox"/>	A2G1F	0.24 %	0.24 %	+	15.30	+	+	0.02 % - 0.02 %
<input checked="" type="checkbox"/>	A2G1Q1F	0.00 %	0.00 %	+	15.30	+	+	0.00 % - 0.00 %
<input checked="" type="checkbox"/>	A2G1G1F	0.81 %	0.81 %	+	15.30	+	+	0.40 % - 0.80 %
<input checked="" type="checkbox"/>	Mand	0.00 %	0.00 %	+	15.30	+	+	0.00 % - 0.00 %
<input checked="" type="checkbox"/>	Unlabeled	0.64 %	0.22 %	+	15.30	+	+	1.49 % - 4.00 %
<input checked="" type="checkbox"/>	Unknown	25.81 %	19.11 %	+	15.30	+	+	25.48 % - 34.43 %

Powerful Attribute Acceptance Criteria

Use your characterization results to define upper and lower acceptable boundaries for each attribute with powerful, yet flexible capabilities. Acceptance levels are reflected directly in downstream studies with easy to understand flags.

Detailed Review and Interrogation

Each attribute can be interrogated in detail, with high-resolution MS and MS/MS data readily available.

Fast Batch Results Review

Attribute level batch results let you easily determine the 'pass' and 'fail' status at a glance.

The screenshot shows a detailed table of results with columns for 'Attribute Name', 'Calculated (Standard)', 'Reference Value', 'Relation to Reference', 'Rel. χ^2 ', 'Marginal', 'Fail', and 'Value or Range for Pass'. Below the table are several mass spectra plots showing peaks at various m/z values.



Purity Testing

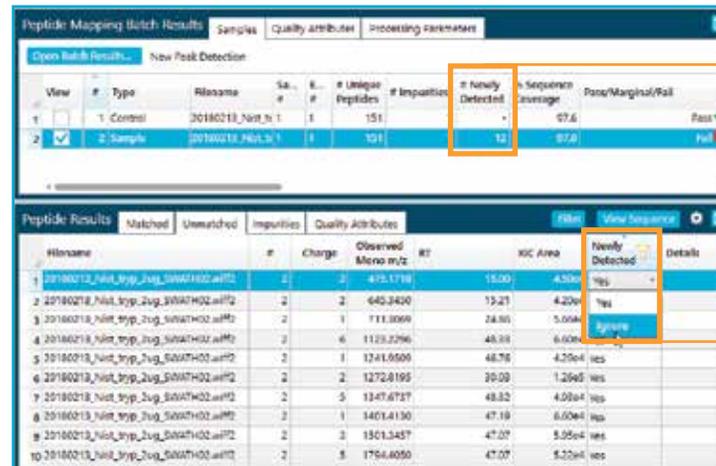
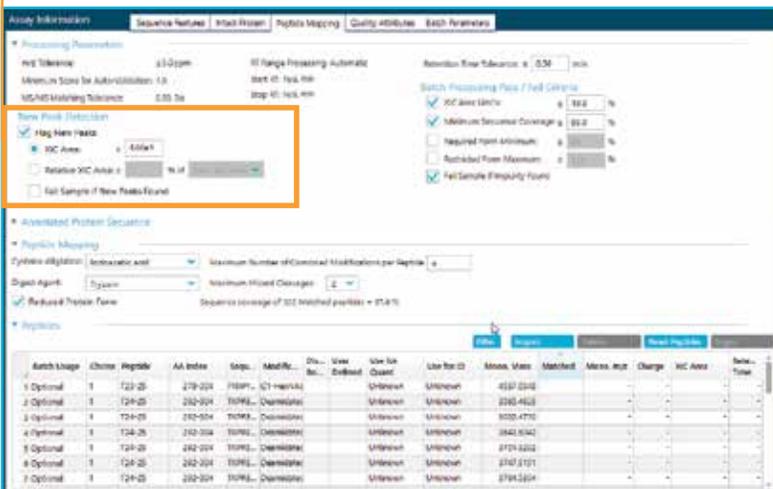
Built-In Unspecified Impurity Testing to Expedite Development

Accelerate your development process with a simplified approach to screen for unspecified impurities in a biotherapeutic product. In the same sample analysis used for PQA tracking and quantitation, you will get a confident and sensitive screen for the presence of any new components.

Innovative New Peak Detection Algorithm

Find and flag new, unspecified impurities that may be present in the product sample above a defined threshold.

Option to flag and 'fail' a sample if new peaks are found in the assay compared to reference standard.



Easily See New Peak Presence at a Glance

Batch results provide a rapid view indicating if new peaks are detected within a sample.

New Peak Flagging and Detailed Review

Peptide result data displays only new components with relevant information about each peak detected. If detected peaks are already known, or are not of concern, they can be set to 'Ignore' so you don't spend time reviewing them, giving you more time to focus on potential NEW impurities found in the product.

Capability to input descriptions for appropriate documentation and tracking of impurity detection.



Reporting



Reporting That's Quick and Easy to Interpret

Newly developed report templates for the MAM Workflow give you:

- ✓ Detailed acquisition and processing parameters
- ✓ Chromatographic separation information
- ✓ Attribute modification summary table
- ✓ Sample batch pass/fail table
- ✓ Specified impurities detected
- ✓ New unspecified impurities detected

Reports are available in simple, sharable formats for quickly assessing the levels of important attributes

Your Single Interface Solution for a MAM Workflow

In a single, accurate mass LC-MS method you can gain direct, detailed information on your biotherapeutic. Experience greater confidence in your biologic product with powerful orthogonal data, compared with other process development assays in use.



Learn how your lab can stay at the forefront and develop powerful LC-MS methodologies to support faster, more assured biotherapeutic development.

Explore More at: sciex.com/MAM