

## **Project Goal**

Develop characterization workflows for complex biopharmaceuticals through various stages of product development to enable drug approvals.

## The Solution

- To develop strong LC-MS/MS workflows to decipher various critical quality attributes (CQAs) such as glycan attributes, conjugation sites, disulphide linkages, in the protein of interest
- To characterize and quantify product related impurities
- To integrate LC-MS/MS data with data from other orthogonal methods to provide an overall picture

# Biggest Challenges Right Now

- Native high-resolution mass spectrometry of heavily glycosylated molecules
- Risk based development of powerful data mining software
- Regulatory friendly concise reporting of complex MS data

## Outcomes of research

- Co-development of BioPharmaView<sup>™</sup> Software (DSB analysis module)
- Superior sensitivity and high resolution of SCIEX TripleTOF® 5600+, enabled released N- and O glycan annotation and product related impurity characterization of complex biopharmaceuticals
- Strong characterization data package facilitated Global Business Development

"Comprehensive analytical data justifying the impact of differences along with tailored clinical investigation will be key to biosimilar development in future."

#### **Type of Organization**

Lupin limited is a fully integrated generic pharmaceutical company, 4<sup>th</sup> largest by market capitalization, in the global arena.

#### Goals

Lupin works toward end-to-end biosimilar product development, manufacture, pre-clinical and clinical studies leading to regulatory filing globally.

#### **SCIEX HARDWARE**

- TripleTOF® 4600 System
- TripleTOF® 5600+ System

#### **SCIEX SOFTWARE**

- Analyst® 1.6 and 1.7
- PeakView® 1.2 and 2.2
- BioPharmaView<sup>™</sup> 1.0, 1.1, 1.2 and 2.0

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