

In-depth O-glycosylation characterization and comparison of commercially available etanercept products using the ZenoTOF 7600 system

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ABSTRACT

In this study, an analysis is performed that compares a reference standard for etanercept with 6 commercially available biosimilars from different manufacturers. The samples are analyzed using high-quality MS/MS spectra on the ZenoTOF 7600 system and by combining protein subunit analysis and glycopeptide analysis. Electron activated dissociation (EAD) was used, which provides an excellent fragmentation of glycopeptides, leading to high confidence in sequence identification and efficient preservation of the glycan structures in the fragments. Biologics Explorer software provides powerful tools that enable fast and detailed comparisons of intact proteins and glycopeptides to increase confidence in sequence confirmation and accurate localization of O-glycosylation

INTRODUCTION

Unlike N-linked glycans, there is no consensus site for O-linked glycosylation, so it is hard to predict the occupancy site from the sequence¹. Traditional collision-based MS/MS approaches, such as collision-induced dissociation (CID), result in the loss of labile glycan moieties, which makes an accurate determination of glycosylation sites extremely challenging. EAD is superior in glycopeptide analysis, given its ability to preserve the glycan structures in the fragments. Etanercept is a biotechnological product that has a complex Oglycosylation profile. This study uses EAD to elucidate the differences between etanercept O-linked glycan profiles in the reference standard and in the biosimilars.

MATERIALS AND METHODS

Sample

Etanercept was incubated with PNGase F overnight at 37°C to remove N-glycans. Subsequently, the sample was treated with SialEXO at 37°C for 4 hours to remove sialic acid. The samples were further treated with 7M guanidine-HCI in 50 mM Tris-HCI (pH 7.6) and dithiothreitol to reduce disulfide bonds. For the LC-MS analysis, 2–4 µL (1-2 µg) of etanercept subunits were injected. The treated sample was further processed for protein alkylation and enzymatic digestion using trypsin and Glu-C with an enzyme-to-protein ratio of 1:50. The alkylated sample was incubated overnight at 37°C. The peptides were acidified by formic acid and analyzed by the LC-MS system.

LC method

For the subunit analysis, the separation was achieved using a Biozen SEC column (150 x 4.6 mm, 1.8 µm, 200 Å) at a flow rate of 0.22 mL/min with 35% mobile phase B. The column was kept at 40°C in the column oven of a Shimadzu LC 40 system. For the O-glycosylation analysis of a glycopeptide, the peptides were chromatographically separated with previously described LC gradients.² The separation was achieved using a Biozen Peptide PS-C18 column (150 x 2.1mm, 1.6 µm) at a flow rate of 0.3 mL/min. The column was kept at 60°C in the column oven of a Shimadzu LC 40 system.

MS/MS

TOF MS, data-dependent acquisition (DDA) and MRM^{HR} experiments were all performed in SCIEX OS software using EAD mode on the ZenoTOF 7600 system. Data were analyzed in Biologics Explorer software.





Figure 1. Overview of the O-glycosylation characterization by the ZenoTOF 7600 system. Etanercept is a fusion protein with 6 N-glycosylation and 26 O-glycosylation sites heavily sialylated. Structural elucidation of intact etanercept is challenging due to the complexity and heterogeneity induced by O-glycosylation and sialylation. To gain insight into the structure of etanercept, the O-glycans of etanercept were characterized on the reduced subunits and the glycopeptides with 2 separate sample preparations: de-N-glycosylation and de-sialylation. The ZenoTOF 7600 system has an EAD mode, which is superior in glycopeptide analysis given its ability to preserve the glycan structures in the fragments. EAD data are automatically analyzed and annotated using a streamlined, optimized workflow template offered by Biologics Explorer software.



Peak #	Modifications	Glycan total number	Core1 number	Core2 number	Calc. Avg. Mass	Avg. Mass	Delta	Volume [%]	Core1 %	Core2 %
1	5*Core 1 + Core 2 + Lys-loss	6	5	1	53507.48	53505.43	-2.05	0.86	0.04	0.01
2	6*Core 1 + Core 2 + Lys-loss	7	6	1	53872.82	53870.79	-2.03	3.04	0.18	0.03
3	3*Core 1 + 3*Core 2 + Lys-loss	6	3	3	53913.87	53913.88	0.01	1.04	0.03	0.03
4	8*Core 1 + Lys-loss	8	8		54034.96	54032.64	-2.32	8.29	0.66	0.00
5	5*Core 1 + 2*Core 2 + Lys-loss	7	5	2	54076.01	54073.36	-2.65	1.37	0.07	0.03
6	7*Core 1 + Core 2 + Lys-loss	8	7	1	54238.15	54236.12	-2.03	6.40	0.45	0.06
7	9*Core 1 + Lys-loss	9	9		54400.29	54398.01	-2.28	24.59	2.21	0.00
8	6*Core 1 + 2*Core 2 + Lys-loss	8	6	2	54441.34	54439.69	-1.65	0.69	0.04	0.01
9	9*Core 1	9	9		54528.46	54526.45	-2.02	2.27	0.20	0.00
10	8*Core 1 + Core 2 + Lys-loss	9	8	1	54603.48	54601.61	-1.87	6.91	0.55	0.07
11	6*Core 2	6	0	6	54651.62	54650.52	-1.10	1.56	0.00	0.09
12	10*Core 1 + Lys-loss	10	10		54765.62	54763.38	-2.24	32.09	3.21	0.00
13	10*Core 1	10	10		54893.80	54892.49	-1.30	4.23	0.42	0.00
14	11*Core 1 + Lys-loss	11	11		55130.96	55129.45	-1.51	5.69	0.63	0.00
15	11*Core 1	11	11		55259.13	55258.37	-0.76	0.97	0.11	0.00
SUM									8.81	0.34

ZenoTOF 7600 system

Biologics Explorer software

and Core2. The total number of Oglycans was between 6 and 11. The results were very high credibility, and the MS tolerance of every identified peak in etanercept was under 3 Da. If the number of Core1 and Core2 Oglycans in every peak is multiplied by the corresponding peak area percentage, and the results are then added together, the sum could represent the average number of Core1 and Core2 O-glycans present in the etanercept samples (similar to calculating the antibody-drug conjugate drug-to-antibody ratio, or ADC DAR). In the etanercept reference, the Core1 and Core2 numbers were 8.81 and 0.34, respectively.

T205, T208, S212, T213, S216, T217, S226.



Table 2. Comparison of O-glycan occupancy at different O-glycosylation sites using EAD mode. Three glycopeptides with only 1 or 2 O-glycosylation sites were analyzed, including LPAQVAFTPYAPEPGSTCR", "THTCPPCPAPELLGGPSVFLFPPKPK and SMAPGAVHLPQPVSTR (as shown A, B and C in Figure 4), respectively. For the selected four O-glycosylation sites, the S199 and T200 had the O-glycan occupancy of more than 86%, which could indicate that S199 and T200 were easier to glycosylate in the production process.

EAD mode. In a single-injection peptide mapping analysis, 11 O-glycosylation sites was identified, which was the same as the O-glycosylation results in the etanercept subunit level, including: A) T8; B) T245; C) S199, T200; D)

)-glycan		Оссира	ncy (%)	
type	Т8	S199	T200	T245
Core 1	4.50	86.36	86.09	1.82
Core 2	N/A	0.18	10.24	N/A
Sum	4.50	86.54	96.34	1.82

54593.9

55129.6

Figure 5. Comparative analysis of 6 commercially available subunits of etanercept biosimilars with de-Nglycosylation and de-sialylation. Biologics Explorer software provides powerful tools for comparative analysis of intact proteins to facilitate biotherapeutic development. The comparative results are shown in Table 3.

CONCLUSIONS

- to quickly indicate the O-glycosylation difference of etanercept samples.
- linked glycan localization.

REFERENCES

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Sample #	O-glycan range	Core1 Avg.	Core2 Avg.	O-glycan Avg.
Y1	6-11	8.81	0.34	9.15
Y2	6-12	8.59	0.54	9.13
Y3	5-11	8.75	0.38	9.13
Y4	4-9	3.35	3.23	6.58
y2	5-11	7.20	0.62	7.82
у3	5-10	6.29	1.52	7.81
y4	4-8	3.33	3.21	6.54

SCIENC

Table 3. Comparison of the identified O-glycan number in the etanercept reference (Y1) and 6 commercially available biosimilars on the subunits level. The results indicated that the O-glycan average number of (biosimilars were very different. Y2 and Y3 were 9.13 (similar to the etanercept reference) and the others were 6.54–7.82 (lower than the reference)

Semale #	Occupancy (%)				
Sample #	S199	T200			
Y1	86.54	96.34			
Y2	85.54	95.68			
Y3	88.34	98.89			
Y4	80.95	85.80			
y2	81.45	86.95			
у3	81.88	87.88			
y4	80.23	84.55			

Table 4. Comparison of the O-glycan occupancy of S199 and T200 in the etanercept reference (Y1) and 6 commercially available biosimilars on the glycopeptide level by EAD mode.

• The etanercept subunit analysis achieved excellent data quality, mass accuracy and sensitivity, which could be used

Compared with CID, EAD mode provided an excellent fragmentation of glycopeptides, leading to high confidence in sequence identification. EAD efficiently preserved the glycan structures in the fragments and was superior in O-

The intact mass and peptide mapping analysis demonstrated a different O-glycan distribution in the comparative Oglycosylation analysis using an etanercept reference and 6 commercially available biosimilars. The dominant species are Core1 and Core 2, while the relative abundance was different across biosimilars. For example, the O-glycan occupancy of S199 was about 80%–88% between the etanercept reference and the 6 biosimilars.

• Biologics Explorer software offers an easy-to-use intact protein and peptide mapping workflow. It provides automated data analysis with high accuracy and efficient results review and comparison for an improved user experience.

• The workflow combining intact protein and peptide mapping analysis for heavily glycosylated proteins was an effective method for biosimilar comparison using the high-quality MS/MS spectra of glycopeptides in the ZenoTOF

Qingqiao Tan et al. Characterization and comparison of commercially available TNF receptor 2-Fc fusion protein

2. Peptide mapping analysis of etanercept – a highly glycosylated dimeric fusion protein. SCIEX technical note, RUO-

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