Differential Ion Mobility for Separation of Intact Monoclonal Antibody or Antibody-Drug Conjugates from Smaller Proteins, Free Drug, and Other Contaminants

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INTRODUCTION

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Methods for the analysis of intact proteins and antibody-drug conjugates by LCMS are often fast and simple, with the expectation that they provide a rapid answer confirming the molecular weight and/or drug-antibody ratio. Many times however, smaller proteins, fragments of the protein and/or small molecule contaminants (such as free drug, in the case of ADCs) confound this analysis through coelution, adducting or interference. No amount of mass resolution helps under such circumstances if the issue is related to heterogeneity, sample complexity, salt adducts, or contaminant small molecules. Many days may be wasted trying to develop methods to resolve these issues. This time could otherwise be dedicated to productive science.

The mass spectrometry toolbox contains tools that are better suited to such tasks than just ever more powerful m/z-based separations. One recently developed tool is differential ion mobility mass spectrometry (DMS). DMS separates ions based on their dipole moment instead of by m/z. This provides an orthogonal technique for improving data quality in the quantitation and characterization of challenging samples requiring advanced analytical selectivity. We present here the capability to separate antibodies or antibody-drug conjugates from protein fragments, small molecule contaminants and smaller proteins using DMS on a modified Qq-TOF mass spectrometer. This technique can provide molecular weights accurately and guickly, even when the protein sample is confounded by other molecules. This technique is tunable to wide variety of molecular shapes and sizes. As such these experiments reveal a methodology that is likely to be generally applicable to rapid, intact molecular weight protein measurements of many proteins. The implications of this work are that organizations are likely to save days of method development time per protein, and have a better chance of accelerating assays that require intact protein molecular weight determination.

SelexION™ Technology for Orthogonal Separation of **Proteins**

- SelexION[™] Technology is a planar differential mobility device (DMS) that separates ions based on differences in their chemical properties, prior to entering the instrument orifice, thus providing an orthogonal level of selectivity.
- SelexION™ Technology has been successfully applied in studies of small molecules, including the separation of mixtures of isobaric compounds and isomers³ • In this study, SelexION[™] Technology was utilized for the separation and
- characterization of proteins from other interfering ions/contaminants.



Figure 1. High Selectivity Analysis using SelexION[™] Technology on a Modified Research TripleTOF® System. The SelexION[™] Technology is an easy-to-install differential mobility separation (DMS) device that was installed on a research TripleTOF® System, attaching in front of the curtain plate. Gas draws the ions towards the orifice while a Separation Voltage (SV) in the form of an asymmetric waveform is applied to the flat plates, which alternates between high field, K(E) and low field, K(0). This moves the charged ion back and forth between plates, an ion will have net drift based on its high and low field mobility. A separation voltage (SV) is applied as the filtering voltage and the compensation voltage (CoV, a small DC offset between the plates) is applied as the restoring voltage, which can be tuned for the compound of interest. Other co-eluting species that tune with different compensation voltages will be filtered away.

MATERIALS AND METHODS

Sample Preparation: A mouse monoclonal antibody (Waters, USA) and an antibody-drug-conjugate (confidential) were dissolved in 10% ACN, 0.1% formic acid at a final concentration of 0.1 $ug/\mu L$. No additional cleanup was performed.

HPLC Conditions: Samples were analyzed using Eksigent ekspert[™] ultraLC 100-XL System (Eksigent, USA). The peptides were directly loaded onto a 1 x 75 mm column (Zorbax Poroshell C8, 5 µm, Agilent) and an elution gradient of 10-90% acetonitrile (0.1% formic acid) over 15 min was used with a flow rate at 0.3 mL/min.

MS/MS Conditions: An AB SCIEX research TripleTOF® system equipped with Turbo V[™] Source was used. The instrument was equipped with SelexION[™] Technology for differential mobility separations. Compensation voltages (CoV) to isolate and transmit each protein were determined using on-column CoV mapping (Figure 2). The separation voltage (SV) was fixed at 2500 V, DMS temperature was set to low and no chemical modifier was introduced.

Data Processing: Results were analyzed using PeakView[®] Software. And Deconvolutions were performed using BioPharmaView[™] Beta Software.



spectra.

